

## ATTACHMENT B

### Amendments to the Specification

*Please replace the paragraph at page 1, lines 6-8 with the following amended paragraph.*

The present invention relates to moulding sand supply apparatus and method for the supply of moulding sand to a flask or mould box, ~~in accordance with the introductory part of claims 1 and 7, respectively~~ using a sand reservoir for delivering sand to a mainly horizontal belt conveyor controlled to deliver an appropriate amount of sand for filling the flask which is positioned to receive sand falling from the belt conveyor.

*Please replace the paragraphs at page 1, lines 23-34 with the following amended paragraphs.*

It is the object of the present invention to provide a moulding sand supply apparatus and method of the kind referred to above, with which it is possible to change the distribution of the sand in at least one direction without the necessity of changing any of the mechanical components in the apparatus, and this object is achieved with a moulding sand supply apparatus and method of said kind, which according to the present invention also comprises ~~the features set forth in the characterizing clause of claims 1 and 7, respectively~~ controlling of the belt conveyor speed according to a speed profile providing varying trajectories for the delivered sand resulting in a controlled distribution in the transport direction of the belt conveyor of the sand in the flask.

With this arrangement, the sand distribution in the transport direction of the belt conveyor can be changed in a controlled way by simply changing the speed profile for the belt conveyor speed.

Preferred embodiments of the apparatus and method are revealed ~~in the subordinate claims~~ hereafter.